

Certificate

Meeting quality requirements for welding according to the standard
PN-EN ISO 3834-2:2021-09

The Product Certifying Body TÜV NORD Polska Sp. z o.o. accredited by the Polish Centre for Accreditation (No. AC 103) certifies that the requirements of the above standard are met for the company:

Fabryka Armatury Przemysłowej „WAKMET” Sp. z o.o.
48-340 Głuchołazy
Bodzanów 75
Poland

The company has the technical equipment, qualified personnel and welding technologies to ensure proper production and control of welded products.

The scope of the certification is defined in the annex to this certificate.

Certificate No. TNP-3834-0299-2024

The certificate is valid until: 12.12.2027

Katowice, 13.12.2024



Certifier
Małgorzata Stasiak

TÜV NORD Polska Sp. z o.o.
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AC 103

Product Certification Body
accredited by PCA, No. AC 103

TÜVNORDGROUP

Annex

to certificate no. TNP-3834-0299-2024

PN-EN ISO 3834-2:2021-09

Manufacturer: **Fabryka Armatury Przemysłowej „WAKMET” Sp. z o.o.
Bodzanów 75, 48-340 Głucholazy**
 Manufacturing site: **Fabryka Armatury Przemysłowej „WAKMET” Sp. z o.o.
Bodzanów 75, 48-340 Głucholazy**
 Date of issue: **13.12.2024**

1. Scope of certification

Processes related to welding of metallic materials according to PN-EN ISO 3834-2:2021-09 standard in the field of Valves, Gate Valves, Strainers, Butterfly Valves, Swing Check Valves, Desuperheaters and Sets of Valves, Gate Valves and Strainers

2. Material groups (according to ISO/TR 15608:2017)

1.2 (Reh max.290MPa), 4.2, 5, 6, 8, 43

3. Welding processes and related material groups

Welding processes (acc. to PN-EN ISO 4063:2023-10) with degree of mechanization (manual, partly mechanized, mechanized, automatic, robotic)

Material groups (acc. to ISO/TR 15608:2017)

121 , Submerged arc welding with solid wire electrode;	1.2 (Reh≤290), 4, 5, 6, 8
135 , MAG welding with solid wire electrode;	1.2 (Reh≤290), 4.2, 5, 6, 8
138 , MAG welding with metal cored electrode;	1.2 (Reh≤290), 4, 5, 6, 8
152 Powder Plasma arc welding, fullz mechanized	1.2 (Reh≤290), 5, 6, 8
141 , TIG welding with solid filler material;	1.2 (Reh≤290), 5, 6, 8, 43

4. Responsible welding coordinators

Name	Qualification	Scope of competence and level of qualifications*
Mirkowski Jacek	IWE	C

* The level of knowledge complies with PN-EN ISO 14731:2019-05 B, S or C

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